Fristam FL Series





Fristam FL positive displacement pumps

These exceptional pumps combine mechanical simplicity with superior pumping performance. Their clever design enables easy maintenance, perfect cleanability and gentle product handling. The FL series' solid construction results in great dependability. Super-tight radial and axial clearances ensure maximum efficiency.

OPTIMAL HYGIENE

Fristam FL pumps meet the world's strictest hygienic standards such as EHEDG and 3A. Their superior quality is reflected in the use of corrosionresistant materials such as chromium molybdenum steel 316L with a minimum thickness of 6.0 mm. In addition 3.1 material certification (certificate available upon request) and FDA certified elastomers quarantee maximum safety in the process. All FLs are designed for CIP and SIP.

FLEXIBILITY BY DESIGN

The FL series offers a wide range of sizes and various options to match your specific process requirements. The FL gearbox allows for top, bottom or side mounting. Along with its bi-directional rotation, this offers complete freedom for installation.

DIVERSE APPLICATION

Pumps from the FL series are in service all over the world in the most diverse configurations, and transport a great variety of products from albumin to zabaglione - for example blood, bread and pasta dough, cheese, cream, ketchup, margarine, meat, sugars, sodas and yogurt (amongst many others).

INGENIOUS ROTORS

Our FL series offers you utmost flexibility by enabling you to choose the perfect rotor for any given application. The rotors are interchangeable,

enabling you to adapt your pump to many diverse situations. All rotors are absolutely deformation-free and suitable for product viscosities up to 1,000,000 mPas. The FLs' synchronised circular motion reduces the chance of metal particles from rotorto-rotor contact to a minimum.



Two-wing rotor

The standard in our FL series is perfect for the production of pastes and wherever high revolution speed is needed. Due to its low shear it is ideal for products like cream cheese, dough, honey, yogurt and other viscous products.



One-wing rotor

The D-lobe is specifically designed for unsurpassed gentle handling of suspended soft, large and sensitive solids such as cooked strawberries in syrup, thick-cut vegetables in soup, cheese curd, or pasta in tomato sauce.



Three-wing rotor

This unique helical rotor is virtually pulsation-free, allowing for exceptionally smooth operation with higher



With its unique three-wing rotor design, the FL3 greatly expands the application range of Fristam's FL positive displacement pumps. Its helical rotors virtually eliminate pulsation, ensuring gentle product handling while allowing higher transfer capacity and superb CIP.

Superior performance

The FL3 is designed for highest efficiency. Its uniquely shaped double rotor design generates a perfectly continuous, smooth movement and guarantees extremely precise tight clearance. The rotors never close against each other, producing a constant product flow that results in unsurpassed suction capabilities.

Extremely smooth operation

This state-of-the-art pump operates at faster speed and reduced noise levels. The helix-shaped, counter-rotating rotors can handle both viscous and non-viscous products with absolute

Additional technical specifications *

Max. rp Max. fl Max. flo Max. discharge pressure (bar) Max. system pressure (bar)

Displacement (litre/revolution) Material

Mechanical seal materials

More technical specifications overleaf.

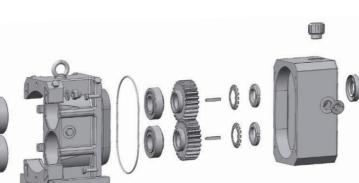
The FL3's unique helix-shaped, threewing double rotors guarantee exceptional suction performance, a perfectly steady product flow, and minimal product warming.

| onal technical specifications * | FL3 75 | FL3 100 |
|--|----------|----------|
| pm w/ product | 700 | 700 |
| low rates w/ water (m³/h) low rates w/ product (m³/h) | 19 12 | 50 35 |
| to the second second | _ | |

12 12 0.38 1.16 Stainless steel 1.4404 (316L),

> Carbon / stainless steel or tungsten carbide / tungsten carbide

alternative materials possible





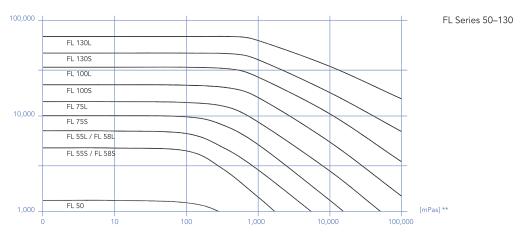


Please note that all technical information is subject to further development of the product range.

| Model | 50 | 55 S/L | 58 S/L | 75 S/L | 100 S/L | 130 S/L/XL | 75 | 100 | | |
|----------------------------------|--|---------|-------------|---------|---------|-------------|-------------------------|-----------|--|--|
| Max. discharge pressure (bar) | 6 | 9/6 | 12/8 | 12/8 | 12/8 | 12/8/4 | 8 | 8 | | |
| Max. flow rates (m³/h) | 1.7 | 5.5/7.7 | 5.9/8.4 | 11.5/16 | 24/38 | 48/61/77 | 19 | 50 | | |
| Max. rpm | 1,400 | 900/900 | 1,000/1,000 | 700/700 | 600/600 | 440/420/400 | 800-1,000 | 800-1,000 | | |
| Connection DIN | 15 | 25/40 | 25/40 | 40/50 | 50/80 | 80/100/125 | 50 | 80 | | |
| Connection types | To suit requirements | | | | | | | | | |
| Viscosity | Up to 1,000,000 mPas | | | | | | | | | |
| Rotation | bi-directional, reversible | | | | | | | | | |
| Temp. (°C) | Up to 150°C with high-temperature rotors | | | | | | Up to 95°C | | | |
| Gasket material | FKM, NBR, EPDM, FPM, alternative materials possible | | | | | | FKM, NBR, EPDM+options | | | |
| Mounting | Horizontal and vertical | | | | | | Horizontal and vertical | | | |
| Mechanical seal | Single and double | | | | | | Single/double/flushed | | | |
| Options | ATEX, electrical heating, special paint, special surface finish, electro-polish, rectangular connections, heating jacket, drain, individual adaptations (bespoke) for specific products, processes and systems | | | | | | | | | |

CHARACTERISTIC CURVES *

Q [l/h]



*) Transportation of water **) Viscosity



